



**STRIVING** FOR  
**EXCELLENCE**





# CONTENTS

## STREET LIGHTING POLE

- OCTAGONAL POLE
- HIGHMAST POLE
- CONICAL POLE
- TUBULAR & SWAGED POLE

## OUR POLE RANGE



MONOPOLE/  
COMMUNICATION  
POLE



SURVILLANCE/  
CAMERA  
POLE



TRAFFIC SIGNAL  
POLE



SOLAR  
POLE



DECORATIVE  
POLE



SIGNAGE  
MAST



FLAG HIGH  
MAST



ROAD SIGNAGE &  
HOARDINGS

# STRIVING FOR EXCELLENCE

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1500CR BUSINESS CONGLOMERATE WITH INTERESTS SPANNING ACROSS REINFORCEMENT STEEL (TMT BARS), PVC PIPES, GALVANIZED STEEL TUBES & PIPES, TUBULAR POLES, PRECAST CONCRETE, SAFETY PRODUCTS, SOLAR MOUNTING STRUCTURE AND SCAFFOLDING & FORMWORK SYSTEM.



Premier group has come a long way and inherits a business legacy that is more than 2 decades old and continues to make inroad to establish itself as a prominent player in construction & infrastructure. With more than 5 manufacturing units situated across northern India & growing at an exponential pace across all the verticals to achieve its dominance position within its peer, premier has successfully calibrated itself with the present global and domestic demand and is recording a phenomenal growth across all its verticals.

At premier have set up a state of the art designing & manufacturing facility near Jaipur to design & manufacture galvanized steel tower, high mast & octagonal poles and accompanying steel structure required by power transmission & distribution, telecommunication and lightning sector in various surface treatment finishes.

Our core production team consists of veterans from the industry who are equally supported & assisted by team of experienced supervisor & technicians who have ample industry working experience.

Premier group has a very strong past credentials in manufacturing & supplying steel tubular poles since last 25 years.

We have manufactured & supplied more than 2 Lacs poles to various discoms across the country and internationally. Some of our prestigious supplies have been of 20000 + poles to Iraq & 5000 + galvanized poles to Bhutan, details of the same are enclosed for your ready reference.

We have a sprawling manufacturing & fabricating facility located at Bagru Industrial area, Jaipur with well-equipped modern machines & facilities with a processed chained system where raw material once fed comes out as a finished product. EOT cranes & Hydra cranes are deployed ensuring smooth streamlined production.





# MANUFACTURING PROCESS

- **Cut to Length:** Decoiling process width- 2200mm, shearing capacity- 8mm, coil loading capacity- 30T
- **Trapezoidal Cutting:** Taper cutting on using CNC plasma cutting M/c (Capacity 14m X 3.5m X 20mm thick by plasma & 150mm thick by Oxy Flame)
- **CNC Press Break:** Bending to polygonal capacity- 13m Long & 8mm Thick
- **Welding:** Longitudinal butt welding on using CNC Pole closing machine
- **Grinding:** The grinding work is done to give better surface finish
- **Base Plate Fitting:** Base Plates are welded at the bottom of the Pole Shaft to convert them into pole
- **Door Fitting:** Doors are fitted generally at 500mm projection of the Base Plates to place all the electrical accessories inside the Pole Shaft
- **Galvanization:** Galvanization done by seven tank process in single hot dipping method. Our Zinc Bath of 12.25m (L) X 1.05m (W) X 1.25m (D) is capable of single hot-dip galvanizing which ultimately gives better finish
- **Straightening & Finishing:** Straightening of pole done after galvanization with the help of straightening machine. Final finishing and fittings of electrical accessories done after the completion of straightening of the poles
- **Loading and Dispatch:** The loading is done by EOT cranes with trained person for loading. The materials are dispatched after proper loading and complete documentation

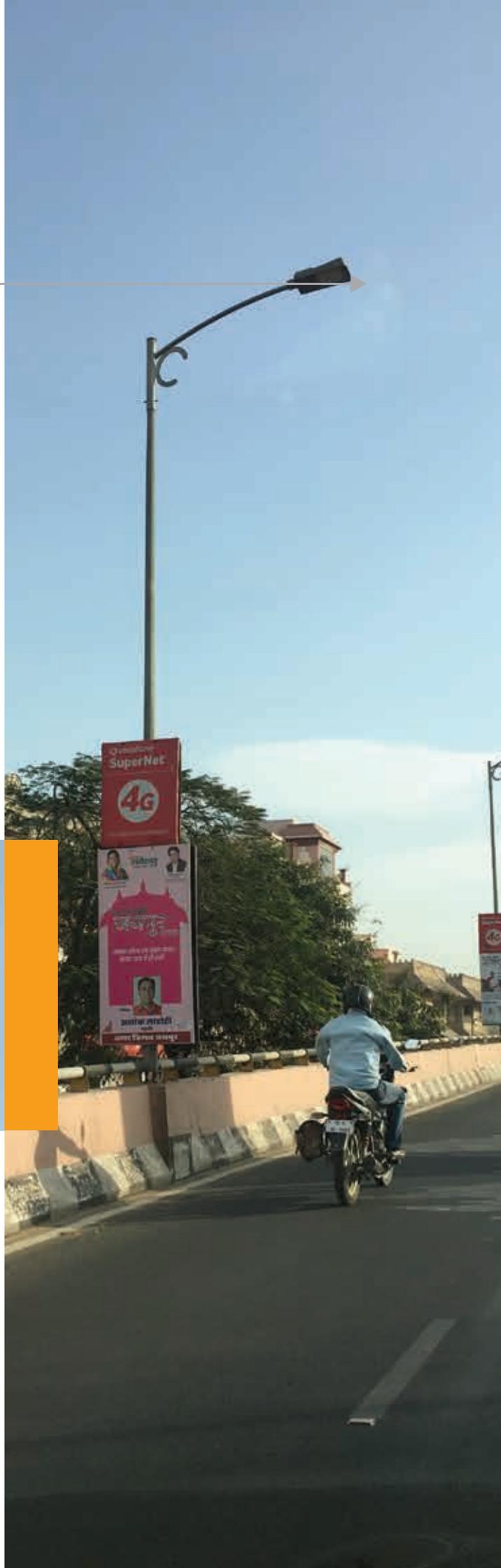
# STREET LIGHTING POLE



- ▶ OCTAGONAL
- ▶ HIGHMAST
- ▶ CONICAL
- ▶ TUBULAR & SWAGED

# OCTAGONAL POLE

OCTAGONAL POLE, FOR PRIMARY USE AS STREET LIGHTING POLES. PRODUCTS ARE FABRICATED USING PREMIUM QUALITY RAW MATERIAL AND ARE CUSTOMIZED TO CLIENT'S SPECIFICATION. THE POLES ARE MANUFACTURED FROM TAPERED POLYGONAL OR CIRCULAR SECTIONS, WHICH ARE SLIPPED TOGETHER AT SITE AND SO MAINTENANCE OF CLOSE TOLERANCES AND STRAIGHTNESS ARE TRUST AREAS. THEY COME READY AS FLANGE- PLATED, GALVANIZED AND CUSTOM DESIGNED. USE OF HIGH-STRENGTH SHEET STEEL AND CAN PRODUCE SINGLE.



## DIMENSION:

Height:(5 to 12)mtr  
External Diameter:  
Min. at top : 60mm  
Max. at bottom : on request

## MATERIAL STANDARDS:

IS : 5986, (FE -510)  
EN 10027 -1-1992  
ASTM - A656 (GR-60)

## GALVANISATION:

IS : 2629  
EN- 10027 - 1 - 1992  
ASTM - A123 / A123M-02



# HIGH MAST POLE

POLMAX IS ENGAGED IN THE DESIGN AND SUPPLY OF HIGH MASTS WITH A VERY WIDE USAGE FIELD FOR LIGHTING PURPOSES IN SQUARES, INTERSECTIONS & ROUNDABOUTS, SEA-PORTS, AIRPORTS, SPORTS AREAS, BUS TERMINALS, HISTORICAL AND TOURIST SPOTS.

WE DESIGN, MANUFACTURE AND SUPPLY HIGH MAST FROM 12 MTR TO 30 MTR AND THEY REQUIRE MINIMUM MAINTENANCE AND COMPLETE MAST AND FITTINGS CAN BE MAINTAINED AT GROUND LEVEL FOR GREATER SAFETY.



Lowering headframe masts allow the headframe to be lowered with a winch and are ideal for accessing headframes at ground-level when space around the mast is tight. These lowering headframe masts provide easy maintenance access at mast base and offer additional features such as optional headframe latching. Benefits include reducing risks of multiple internal cable-snagging problems by using a single multi-core electrical cable system for up to 12 floodlights.

High masts can be manufactured as single-direction, two-direction and circular multi-directional types according to floodlight orientation, depending on the customer's requirements.



Our high mast poles are two sided Galvanized and thus have a better durability

## TECHNICAL SPECIFICATION:

- 20 sided polygonal continuously tapered cross section.
- Unique gravitational self-latching and unlatching system.
- Quick raising and lowering system.
- Proven double drum winch and winch motor.
- Heavily reinforced door opening to prevent buckling.
- Anti-vandalism door lock.

- **Conforms to Indian/international Standard:**

Mast design as per wind load for structure - IS 1875(part III) 1987

GENERAL CONSTRUCTION IN STEEL - IS 800 2007

**Material:** BS EN 10025 S355 / JIS G3101 SS400

**Welding:** BS 5135

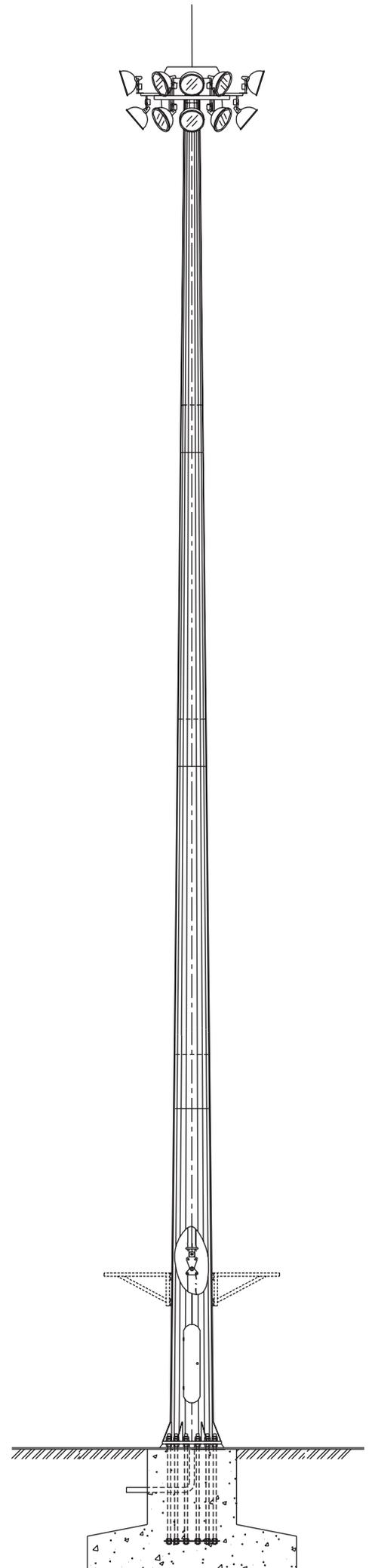
**Galvanizing:** ISO 1461

## OPTION:

- Height from 12mtr to 30mtr
- Custom-made luminaire fixing bracket to suit customers' requirements.
- Double luminaire carriage ring.

## APPLICATION:

- Airports
- Habours
- Highway
- Sports ground
- Parking Lots





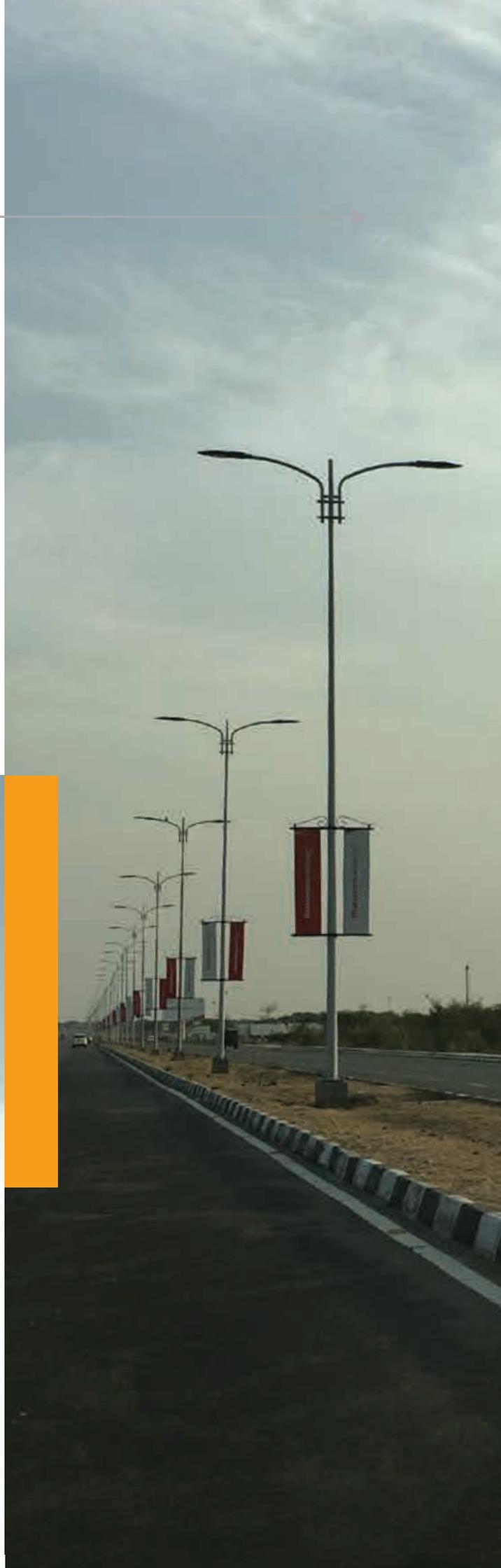


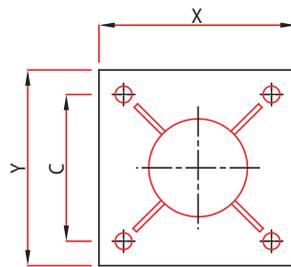
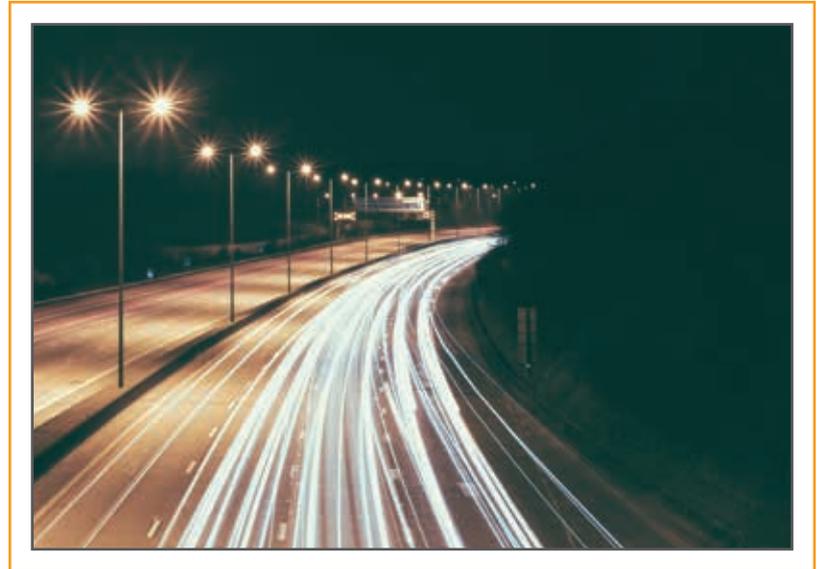
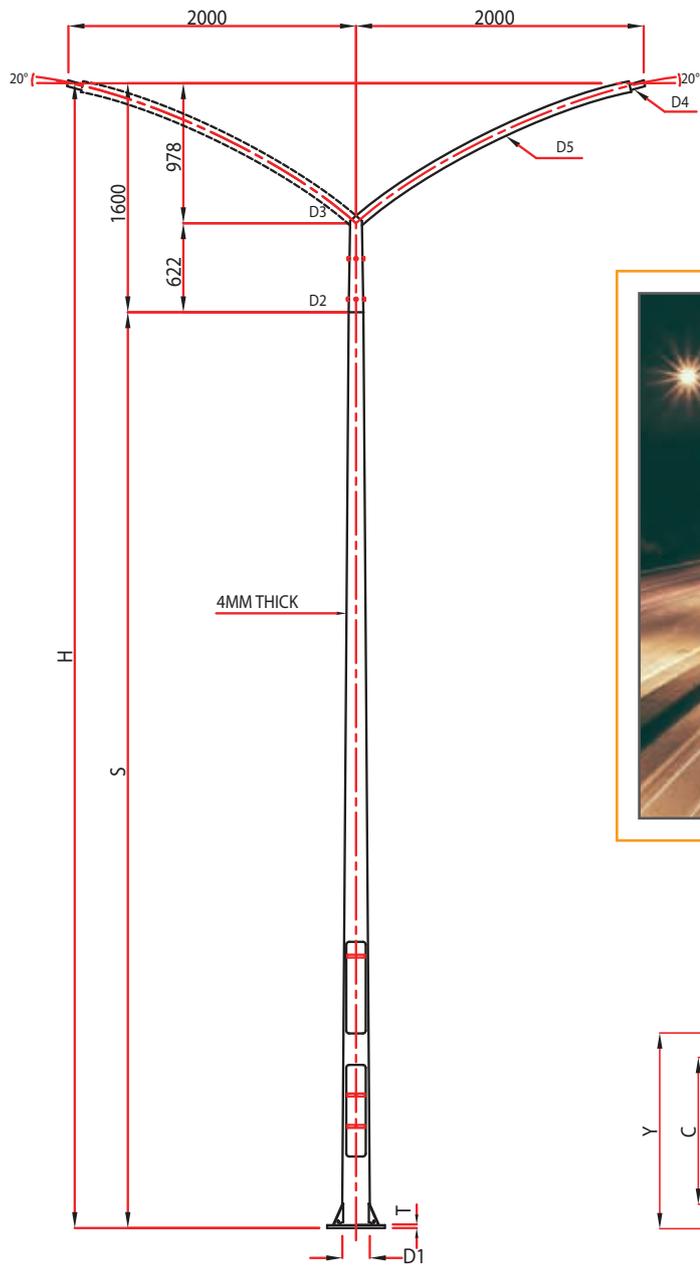
# CONICAL POLE

THESE ARE HOLLOW POLYGONAL POLES HAVE CLOSELY CIRCULAR CROSS SECTION AT BOTH THE ENDS AND MOSTLY USED FOR SMART STREET LIGHTING. WHETHER IT'S LIGHTING UP AN AVENUE, CREATING EXCITEMENT AT AN EVENT OR ILLUMINATING ARCHITECTURAL FEATURES, WE OFFER CUSTOMIZED CONICAL POLES WITH UNIQUE LIGHTING OPTIONS IN MODERN DESIGNS. THESE POLES ARE GALVANIZED AND ARE MOUNTED ABOVE THE GROUND AND WILL NOT RUST DUE TO HOT DIP GALVANIZED PROTECTION.



- Designed using one length of sheet and provide continuous tapering
- Have internal flushed type doors
- Very easily shifted and reused





BASE PLATE DETAIL

**DIMENSION:**

Height:(20 to 50)ft, as per requirement  
 Arm Rise: 3 degrees rise from the roadway  
 Arm Length: 3', 4', 6', 8', 9' or 10' arm

**CONSTRUCTION**

Material: Mild Steel

**FINISH**

Option: Mild Steel Hot Dip Galvanized  
 Option: Powder Coated / Liquid Spray Paint

**CONICAL POLE:**

H (Mtr)	S (Mtr)	ØD1 (mm)	ØD2 (mm)	ØD3 (mm)	ØD4 (mm)	ØD5 (mm)	X x Y x T (mm)	C (mm)	Foundation Bolt Ø x length
8.0	6.4	200	92	76	42	60	400x400x30	300	M30x600

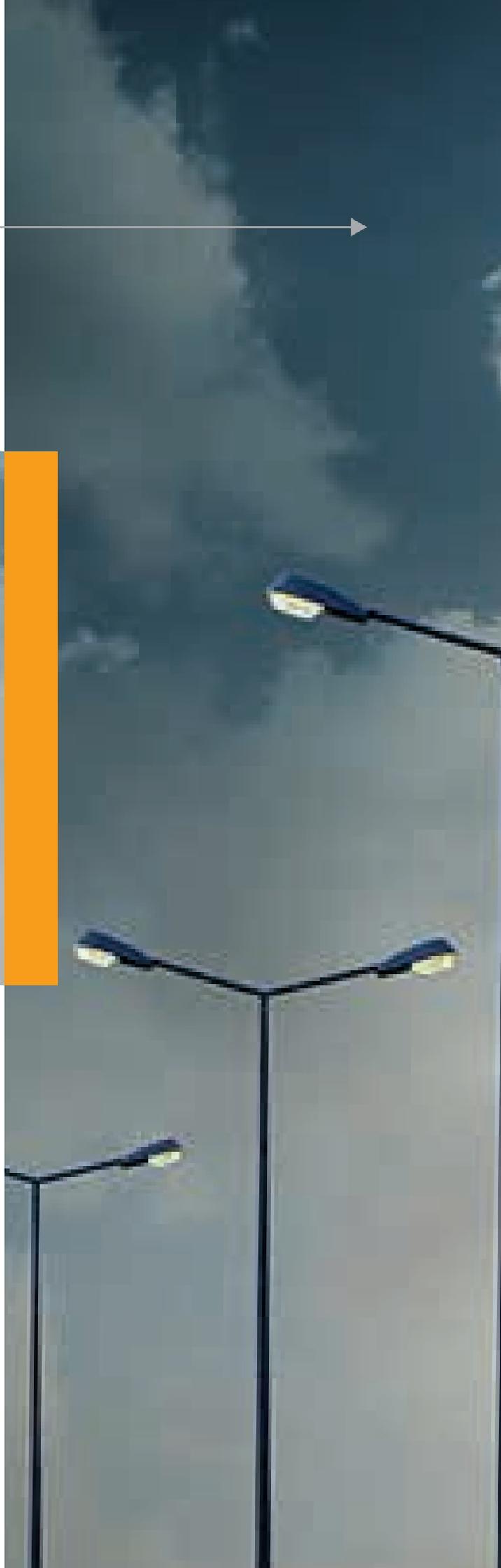
# STEEL TUBULAR POLE

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WE MANUFACTURE SWAGED POLES FROM 5 METRES TO 16 METRES AS PER THE HIGHEST QUALITY STANDARDS OF IS: 2713 / BS 4360 AND CUSTOMIZED FOR SPECIFIC APPLICATIONS.



POLMAX OFFERS GALVANIZED / PAINTED SWAGED POLES AS PER CUSTOMER REQUIREMENTS. OUR PRODUCT RANGE INCLUDES LIGHT POLES IN SINGLE HANG AND DOUBLE HANGS, STREET LIGHT POLES AND TRAFFIC LIGHT POLES AMONG OTHERS THAT ARE MADE OF ERW TUBES OF SUITABLE LENGTHS SWAGED AND JOINED TOGETHER.



## ADVANTAGES OF TUBULAR STEEL POLES:

Wind load: due to curvature of the surface wind load is only about 60% of flat surface.

Strength: due to uniform distribution of metal in the cross section tubular poles gives the same strength in every direction

Corrosion resistance: due to smooth surface tubular poles has minimum liability to corrosion.

Fireproof, immune to insect infestation and no pole rot

Weighs 50-70% less than comparable concrete structures

Scope of Customization

Elongation - up to 85% with no shrinkage

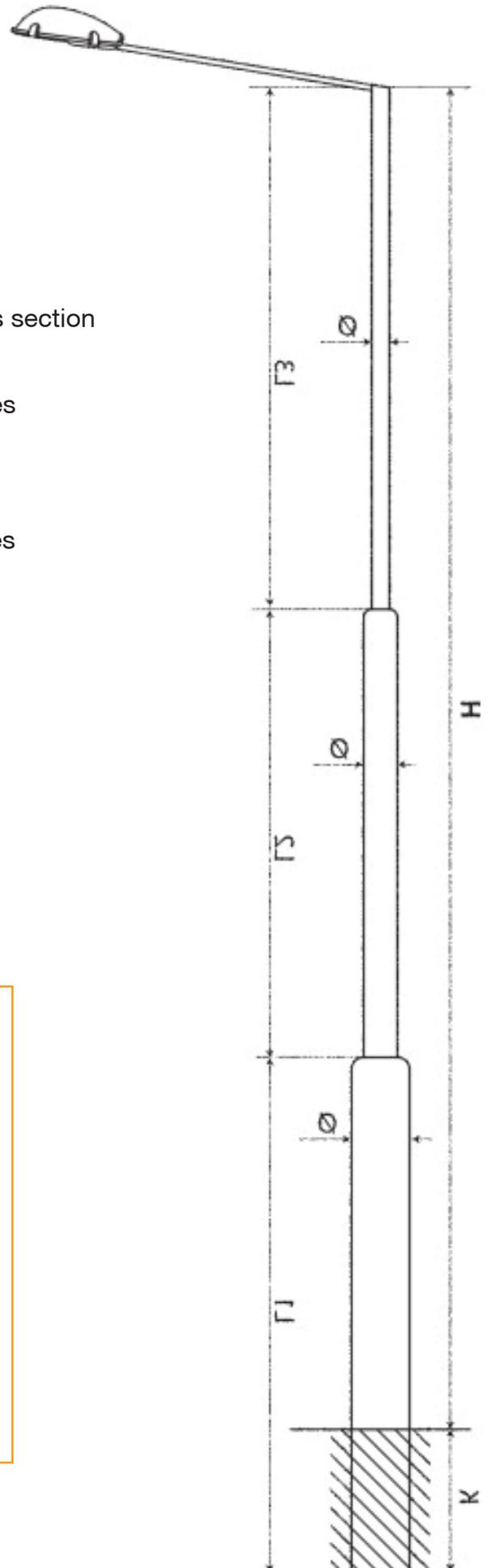
Free of copper wire grounding

## APPLICATIONS

Street lighting

Traffic signals

LT line



**SPECIFICATIONS OF STEEL TUBULAR POLES (SWAGED TYPE) CONFORMING TO IS : 2713 - 1980**

DESIG-NATION	OVERALL LENGTH (M)	PLANTING DEPTH (M)	LENGTH OF SECTIONS			OUTSIDE DIAMETER AND THICKNESS OF SECTIONS			APPROX. WEIGHT OF POLE (KG.)	BREAKING LOAD N (KG.)	LOAD FOR PERMANENT SET NOT EXCEEDING 13MM N (KGF)	LOAD FOR TEMP. DEFLECTION OF 157.5 MM N (KGF)
			Bottom h3 (M)	Middle h2 (M)	Top h1 (M)	Bottom (mm)	Middle (mm)	Top (mm)				
410 SP -41	10.00	1.80	5.20	2.40	2.40	139.7 x 4.85	114.3 x 4.50	88.9 x 3.25	135	3630(370)	1760(180)	637(65)
410 SP -42	10.00	1.80	5.20	2.40	2.40	139.7 x 5.40	114.3 x 4.50	88.9 x 3.25	144	3990(407)	1940(198)	677(69)
410 SP -43	10.00	1.80	5.20	2.40	2.40	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	160	4810(490)	2330(238)	1060(108)
410 SP -44	10.00	1.80	5.20	2.40	2.40	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	168	5150(525)	2500(255)	1120(114)
410 SP -45	10.00	1.80	5.20	2.40	2.40	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	178	5690(580)	2760(282)	1200(122)
410 SP -46	10.00	1.80	5.20	2.40	2.40	193.7 x 4.85	165.1 x 4.50	139.7 x 4.50	208	7210(735)	3500(357)	1850(189)
410 SP -47	10.00	1.80	5.20	2.40	2.40	193.7 x 5.40	165.1 x 4.50	139.7 x 4.50	221	7910(807)	3840(392)	1990(203)
410 SP -48	10.00	1.80	5.20	2.40	2.40	193.7 x 5.90	165.1 x 4.50	139.7 x 4.50	233	8620(879)	4190(427)	2110(215)
410 SP -49	11.00	1.80	5.60	2.70	2.70	139.7 x 4.50	114.3 x 4.50	88.9 x 3.25	140	3000(306)	1460(149)	412(42)
410 SP -50	11.00	1.80	5.60	2.70	2.70	139.7 x 4.85	114.3 x 4.50	88.9 x 3.25	147	3210(327)	1560(159)	431(44)
410 SP -51	11.00	1.80	5.60	2.70	2.70	139.7 x 5.40	114.3 x 5.40	88.9 x 3.25	164	3530(360)	1720(175)	480(49)
410 SP -52	11.00	1.80	5.60	2.70	2.70	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	175	4250(433)	2060(210)	726(74)
410 SP -53	11.00	1.80	5.60	2.70	2.70	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	183	4550(464)	2220(226)	765(78)
410 SP -54	11.00	1.80	5.60	2.70	2.70	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	194	5030(513)	2440(249)	814(83)
410 SP -55	11.00	1.80	5.60	2.70	2.70	193.7 x 4.85	165.1 x 4.50	139.7 x 4.50	227	6370(650)	3100(316)	1270(130)
410 SP -56	11.00	1.80	5.60	2.70	2.70	193.7 x 5.40	165.1 x 4.50	139.7 x 4.50	241	6990(713)	3400(347)	1370(140)
410 SP -57	11.00	1.80	5.60	2.70	2.70	193.7 x 5.90	165.1 x 4.85	139.7 x 4.50	256	7620(777)	3710(378)	1470(150)
410 SP -58	12.00	2.00	5.80	3.10	3.10	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	186	3880(396)	1880(192)	539(55)
410 SP -59	12.00	2.00	5.80	3.10	3.10	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	197	4160(424)	2020(206)	569(58)
410 SP -60	12.00	2.00	5.80	3.10	3.10	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	208	4600(469)	2240(228)	598(61)
410 SP -61	12.00	2.00	5.80	3.10	3.10	193.7 x 4.85	165.1 x 4.50	139.7 x 4.50	245	5820(594)	2830(289)	951(97)
410 SP -62	12.00	2.00	5.80	3.10	3.10	193.7 x 5.40	165.1 x 4.50	139.7 x 4.50	259	6390(652)	3110(317)	1010(103)
410 SP -63	12.00	2.00	5.80	3.10	3.10	193.7 x 5.90	165.1 x 4.85	139.7 x 4.50	277	6960(710)	3390(345)	1090(111)
410 SP -64	12.00	2.00	5.80	3.10	3.10	219.1 x 4.85	193.7 x 4.85	165.1 x 4.50	292	7490(764)	3640(371)	1460(149)
410 SP -65	12.00	2.00	5.80	3.10	3.10	219.1 x 5.60	193.7 x 4.85	165.1 x 4.50	313	8530(871)	4150(423)	1610(164)
410 SP -66	12.00	2.00	5.80	3.10	3.10	219.1 x 5.90	193.7 x 4.85	165.1 x 4.50	322	8980(916)	4360(445)	1660(169)
410 SP -67	13.00	2.00	5.80	3.60	3.60	193.7 x 4.85	165.1 x 4.50	139.7 x 4.50	261	5270(537)	2560(261)	677(69)
410 SP -68	13.00	2.00	5.80	3.60	3.60	193.7 x 5.40	165.1 x 4.85	139.7 x 4.50	281	5790(590)	2810(287)	735(75)
410 SP -69	13.00	2.00	5.80	3.60	3.60	193.7 x 5.90	165.1 x 5.40	139.7 x 4.50	302	6300(642)	3060(312)	794(81)
410 SP -70	13.00	2.00	5.80	3.60	3.60	219.1 x 4.85	193.7 x 4.85	165.1 x 4.50	312	6780(691)	3300(336)	1060(108)
410 SP -71	13.00	2.00	5.80	3.60	3.60	219.1 x 5.60	193.7 x 4.85	165.1 x 4.50	333	7720(787)	3750(382)	1160(118)
410 SP -72	13.00	2.00	5.80	3.60	3.60	219.1 x 5.90	193.7 x 4.85	165.1 x 4.50	343	8120(828)	3940(402)	1190(121)
410 SP -73	14.50	2.00	6.50	4.00	4.00	193.7 x 5.40	165.1 x 4.85	139.7 x 4.50	312	5050(515)	2450(250)	500(51)
410 SP -74	14.50	2.00	6.50	4.00	4.00	193.7 x 5.90	165.1 x 5.40	139.7 x 4.50	336	5500(561)	2680(273)	539(55)
410 SP -75	14.50	2.00	6.50	4.00	4.00	219.1 x 5.60	193.7 x 4.85	165.1 x 4.50	370	6750(688)	3780(384)	775(79)
410 SP -76	14.50	2.00	6.50	4.00	4.00	219.1 x 5.90	193.7 x 4.85	165.1 x 4.50	380	7100(724)	3450(352)	794(81)
410 SP -77	16.00	2.30	7.00	4.50	4.50	193.7 x 5.40	165.1 x 4.85	139.7 x 4.50	341	4590(468)	2230(227)	363(37)
410 SP -78	16.00	2.30	7.00	4.50	4.50	193.7 x 5.90	165.1 x 5.40	139.7 x 4.50	367	5000(510)	2430(248)	392(40)
410 SP -79	16.00	2.30	7.00	4.50	4.50	219.1 x 5.60	193.7 x 4.85	165.1 x 4.50	405	6130(625)	2980(304)	569(58)
410 SP -80	16.00	2.30	7.00	4.50	4.50	219.1 x 5.90	193.7 x 4.85	165.1 x 4.50	416	6440(657)	3130(319)	588(60)

**SPECIFICATIONS OF STEEL TUBULAR POLES (SWAGED TYPE) CONFORMING TO IS : 2713 - 1980**

DESIG-NATION	OVERALL LENGTH (M)	PLANTING DEPTH (M)	LENGTH OF SECTIONS			OUTSIDE DIAMETER AND THICKNESS OF SECTIONS			APPROX. WEIGHT OF POLE (KG.)	BREAKING LOAD N (KG.)	LOAD FOR PERMANENT SET NOT EXCEEDING 13MM N (KGF)	LOAD FOR TEMP. DEFLECTION OF 157.5 MM N (KGF)
			Bottom h3 (M)	Middle h2 (M)	Top h1 (M)	Bottom (mm)	Middle (mm)	Top (mm)				
410 SP -1	7.00	1.25	4.00	1.50	1.50	114.3 x 3.65	88.9 x 3.25	76.1 x 3.25	62	2570(262)	1245(127)	785(80)
410 SP -2	7.00	1.25	4.00	1.50	1.50	114.3 x 4.50	88.9 x 4.05	76.1 x 3.25	73	3100(316)	1510(154)	941(96)
410 SP -3	7.00	1.25	4.00	1.50	1.50	114.3 x 5.40	88.9 x 4.85	76.1 x 3.25	85	3630(370)	1760(180)	1090(111)
410 SP -4	7.50	1.25	4.50	1.50	1.50	114.3 x 3.65	88.9 x 3.25	76.1 x 3.25	67	2350(240)	1150(117)	627(64)
410 SP -5	7.50	1.25	4.50	1.50	1.50	114.3 x 4.50	88.9 x 4.05	76.1 x 3.25	79	2760(281)	1340(137)	745(76)
410 SP -6	7.50	1.25	4.50	1.50	1.50	114.3 x 5.40	88.9 x 4.85	76.1 x 3.25	93	3320(339)	1620(165)	873(89)
410 SP -7	7.50	1.25	4.50	1.50	1.50	139.7 x 4.50	114.3 x 3.65	88.9 x 3.25	97	4330(442)	2110(215)	1400(143)
410 SP -8	7.50	1.25	4.50	1.50	1.50	139.7 x 4.85	114.3 x 3.65	88.9 x 3.25	103	4630(472)	2250(229)	1480(151)
410 SP -9	7.50	1.25	4.50	1.50	1.50	139.7 x 5.40	114.3 x 3.65	88.9 x 3.25	110	5100(520)	2480(253)	1600(163)
410 SP -10	8.00	1.50	4.50	1.75	1.75	114.3 x 3.65	88.9 x 3.25	76.1 x 3.25	70	2260(230)	1100(112)	520(53)
410 SP -11	8.00	1.50	4.50	1.75	1.75	114.3 x 4.50	88.9 x 4.05	76.1 x 3.25	83	2730(278)	1320(135)	618(63)
410 SP -12	8.00	1.50	4.50	1.75	1.75	114.3 x 5.40	88.9 x 4.85	76.1 x 3.25	97	3190(325)	1550(158)	725(74)
410 SP -13	8.00	1.50	4.50	1.75	1.75	139.7 x 4.50	114.3 x 3.65	88.9 x 3.25	101	4160(424)	2020(206)	1180(120)
410 SP -14	8.00	1.50	4.50	1.75	1.75	139.7 x 4.85	114.3 x 4.50	88.9 x 3.25	111	4440(453)	2160(220)	1280(131)
410 SP -15	8.00	1.50	4.50	1.75	1.75	139.7 x 5.40	114.3 x 4.50	88.9 x 3.25	119	4890(499)	2380(243)	1380(140)
410 SP -16	8.50	1.50	5.00	1.75	1.75	114.3 x 3.65	88.9 x 3.25	76.1 x 3.25	75	2090(213)	1020(104)	432(44)
410 SP -17	8.50	1.50	5.00	1.75	1.75	114.3 x 4.50	88.9 x 4.05	76.1 x 3.25	89	2520(257)	1230(125)	510(52)
410 SP -18	8.50	1.50	5.00	1.75	1.75	114.3 x 5.40	88.9 x 4.85	76.1 x 3.25	104	2950(301)	1430(146)	598(61)
410 SP -19	8.50	1.50	5.00	1.75	1.75	139.7 x 4.50	114.3 x 3.65	88.9 x 3.25	109	3844(392)	1800(191)	961(98)
410 SP -20	8.50	1.50	5.00	1.75	1.75	139.7 x 4.85	114.3 x 3.65	88.9 x 3.25	115	4110(419)	2000(204)	1010(103)
410 SP -21	8.50	1.50	5.00	1.75	1.75	139.7 x 5.40	114.3 x 4.50	88.9 x 3.25	129	4530(462)	2210(225)	1130(115)
410 SP -22	8.50	1.50	5.00	1.75	1.75	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	141	5450(556)	2650(270)	1730(176)
410 SP -23	8.50	1.50	5.00	1.75	1.75	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	148	5840(596)	2840(290)	1820(186)
410 SP -24	8.50	1.50	5.00	1.75	1.75	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	158	6450(658)	3140(320)	1970(201)
410 SP -25	9.00	1.50	5.00	2.00	2.00	114.3 x 3.65	88.9 x 3.25	76.1 x 3.25	78	1940(198)	941(96)	333(34)
410 SP -26	9.00	1.50	5.00	2.00	2.00	114.3 x 4.50	88.9 x 4.05	76.1 x 3.25	92	2340(239)	1140(116)	402(41)
410 SP -27	9.00	1.50	5.00	2.00	2.00	114.3 x 5.40	88.9 x 4.85	76.1 x 3.25	108	2750(280)	1330(136)	461(47)
410 SP -28	9.00	1.50	5.00	2.00	2.00	139.7 x 4.50	114.3 x 3.65	88.9 x 3.25	113	3580(365)	1740(177)	745(76)
410 SP -29	9.00	1.50	5.00	2.00	2.00	139.7 x 4.85	114.3 x 4.50	88.9 x 3.25	125	3820(390)	1860(190)	814(83)
410 SP -30	9.00	1.50	5.00	2.00	2.00	139.7 x 5.40	114.3 x 4.50	88.9 x 3.25	133	4220(430)	2050(209)	882(90)
410 SP -31	9.00	1.50	5.00	2.00	2.00	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	147	5070(517)	2460(251)	1360(139)
410 SP -32	9.00	1.50	5.00	2.00	2.00	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	154	5430(554)	2640(269)	1430(146)
410 SP -33	9.00	1.50	5.00	2.00	2.00	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	164	6000(612)	2910(297)	1540(157)
410 SP -34	9.50	1.80	5.00	2.25	2.25	139.7 x 4.50	114.3 x 4.50	88.9 x 3.25	122	3630(370)	1760(180)	745(76)
410 SP -35	9.50	1.80	5.00	2.25	2.25	139.7 x 4.85	114.3 x 4.50	88.9 x 3.25	129	3880(396)	1880(192)	784(80)
410 SP -36	9.50	1.80	5.00	2.25	2.25	139.7 x 5.40	114.3 x 4.50	88.9 x 3.25	137	4280(436)	2080(212)	833(85)
410 SP -37	9.50	1.80	5.00	2.25	2.25	165.1 x 4.50	139.7 x 4.50	114.3 x 3.65	153	5150(525)	2500(255)	1300(133)
410 SP -38	9.50	1.80	5.00	2.25	2.25	165.1 x 4.85	139.7 x 4.50	114.3 x 3.65	160	5510(562)	2680(273)	1370(140)
410 SP -39	9.50	1.80	5.00	2.25	2.25	165.1 x 5.40	139.7 x 4.50	114.3 x 3.65	170	6090(621)	2960(302)	1480(151)
410 SP -40	10.00	1.80	5.00	2.40	2.40	139.7 x 4.50	114.3 x 4.50	88.9 x 3.25	128	3390(346)	1650(168)	608(62)



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